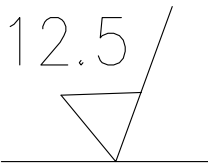


CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

3-80-301-33541

DRAWING No

12.5



EP.AS PER DRG. NO:
3-80-300-19825
FIGURE-X, d1=200

EP.AS PER DRG. NO:
3-80-300-19825
FIGURE-X, d1=350

(TYP)

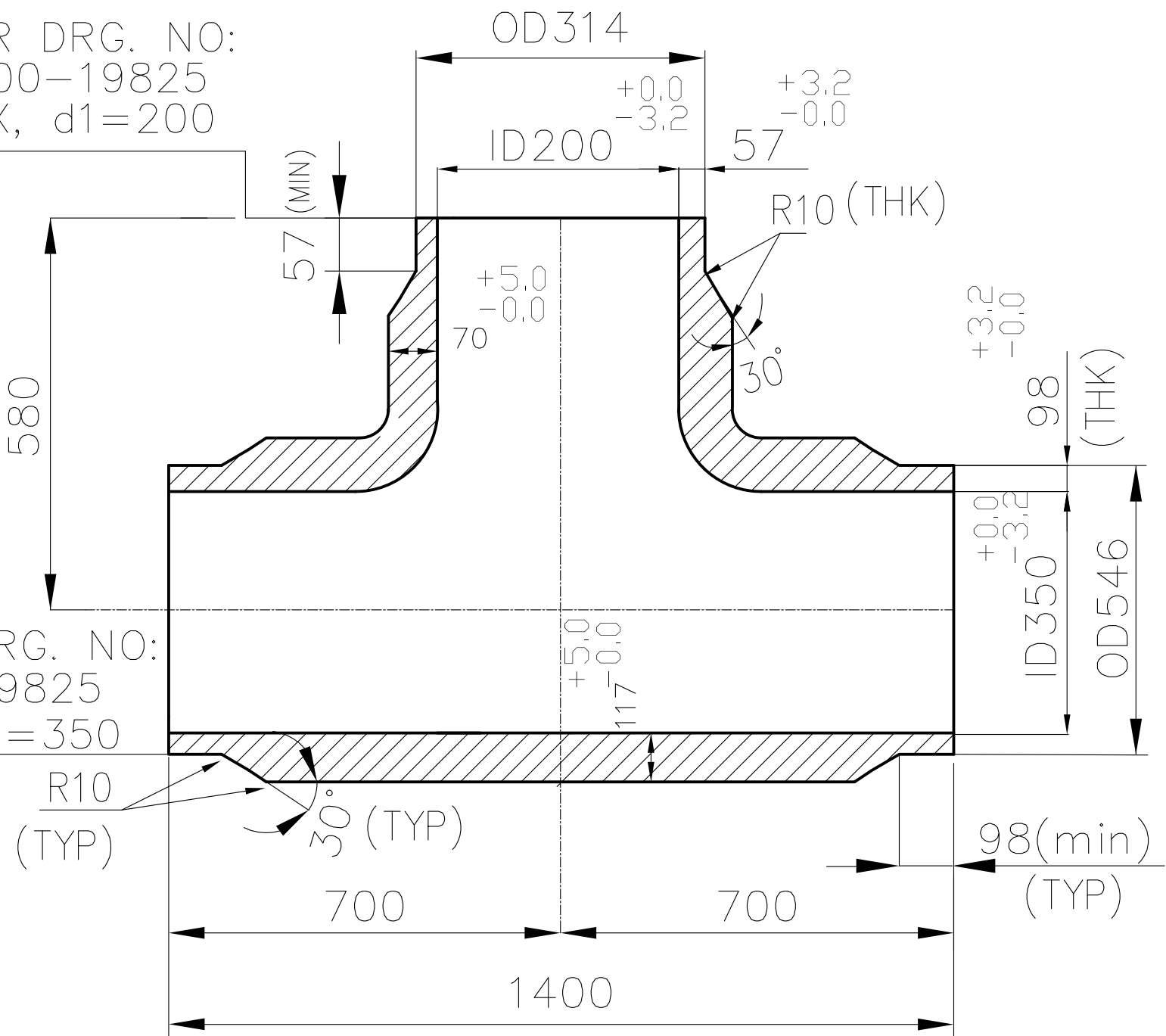
R10
(TYP)

30°
(TYP)

700

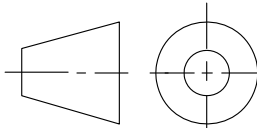
700

1400



NOTES :-

01. DESIGN PRESSURE : 297 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 608° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. DESIGN,MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA182
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:104 (LATEST VERSION)
07. WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
VENDOR SHALL SUBMIT FINAL DRG WITH DIMENSIONS & ACTUAL WEIGHT FOR APPROVAL BEFORE MANUFACTURING.
08. CONSTRUCTION SHALL BE SEAMLESS

01	BW UNEQUAL TEE ID350X98/ID200X57	3-80-301-33541		92 505 154 0000 SA 182 F92	A		2052,000 1			
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A		UNIT WT.			
			VAR NO.	MATERIAL SPEC.	C		QTY.			
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT										
			BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN	NAME P SURESH	SIGN	DATE 15.05.17	NO OF ITEMS
						CHD	R SESHAGIRI		15.05.17	
						APPD	R SESHAGIRI		15.05.17	
DEPT.	GRADE OF UN TOL. DIM			SCALE N.T.S.	WEIGHT (Kg).	BHEL PO REF.NO:				ITEM No.
CODE	C/M/F									
TITLE BW UNEQUAL TEE (ID350X98/ID200X57-SA182F92)					CARD CODE U 01	DRAWING No. 3-80-301-33541				REV 00